Casey Morrison

Production Supervisor

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SUMMARY

Production supervisor with 5 years in automotive parts and packaged foods, leading crews of up to 22 on rotating shifts. Cut changeover time on a stamping line by 35% and brought a 14-person packaging shift from 91% to 98% on-time case counts. Known for running tight safety meetings and cross-training operators across stations.

EXPERIENCE

Production Supervisor — Maumee Valley Stamping

Toledo, OH · Apr 2022 – Present

- Supervise 22 operators across 3 stamping lines on second shift, scheduling breaks and station rotations to keep all lines staffed during changeovers.
- Cut average changeover time on the 400-ton press line from 52 to 34 minutes by standardizing die-setup checklists with the tooling team.
- Led root-cause reviews on 11 scrap spikes in 2024, 8 traced to misaligned dies, cutting scrap rate from 4.1% to 2.3%.
- Ran weekly safety huddles and closed out 19 near-miss reports, taking recordable incidents on the line from 3 to 0 over 12 months.
- Cross-trained 15 operators on 2 additional stations each, cutting absence-related line stoppages from 6 to 1 a quarter.

Shift Supervisor — Glenhollow Packaged Foods

Perrysburg, OH · Feb 2020 – Mar 2022

- Supervised a 14-person packaging shift, bringing on-time case counts from 91% to 98% by resequencing SKU changeovers around order priority.
- Tracked downtime causes on 2 fillers in Excel and worked with maintenance to cut unplanned stops from 40 to 22 hours a month.
- Trained 6 new hires on GMP and line procedures, passing every third-party food-safety audit during the role with zero critical findings.

SKILLS

Production: Line scheduling, changeover reduction, OEE tracking, scrap and downtime analysis

Safety and quality: OSHA recordables, GMP, root-cause analysis, 5S, near-miss reporting

Systems: SAP production module, Excel, basic Minitab for capability checks

People: Shift scheduling, cross-training, performance coaching, union grievance basics

CERTIFICATIONS

OSHA 30-Hour General Industry, 2023

EDUCATION

A.A.S. Industrial Technology, Owens Community College, 2019

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