Casimir Ondrejka

Quality Control Inspector, CMM Programmer

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SUMMARY

Quality control inspector with 6 years in CNC machining for aerospace and industrial customers. Performs first-article, in-process and final inspection with PC-DMIS CMM and hand gauges, and cut customer returns on a key product family from 9 to 2 per year. ASQ Certified Quality Inspector with clean AS9100 audit records.

EXPERIENCE

Quality Control Inspector — Prairiegate Precision Components

Wichita, KS · Mar 2022 – Present

- Inspect 40-60 machined aluminum and titanium parts per shift against drawings with GD&T callouts, using PC-DMIS CMM, height gauges and bore gauges.
- Complete 25 first-article inspection reports a month to AS9102 format, with 0 customer rejections of submitted reports over 3 years.
- Spotted a true-position drift on a housing bore across 40 parts and traced it to a worn fixture locator, preventing an estimated 300 scrap parts.
- Wrote 18 CMM programs for new part numbers, cutting average inspection time on those parts from 35 to 20 minutes.
- Cut customer returns on the bracket product family from 9 to 2 a year by adding a mid-run CMM check and sharing trend charts with operators.

Quality Inspector — Cottonwood Machine Works

Hutchinson, KS · Jun 2019 – Feb 2022

- Performed receiving and final inspection on 2,000+ lots a year of machined and sheet-metal parts using calipers, micrometers and thread gauges.
- Wrote 120 nonconformance reports a year with measured values and photos, reducing engineering follow-up questions by about half.
- Built a gauge checkout log for 150 instruments that eliminated overdue-calibration findings in the next 2 ISO 9001 audits.

SKILLS

Inspection: First-article inspection (AS9102), in-process and final inspection, receiving inspection, sampling plans

Measurement: PC-DMIS CMM, height gauges, micrometers, bore and pin gauges, profilometer, optical comparator

Drawings: Blueprint reading, GD&T (ASME Y14.5), tolerance stack checks

Quality systems: AS9100, ISO 9001, NCR and MRB process, calibration control, SPC charts

CERTIFICATIONS

ASQ Certified Quality Inspector (CQI), 2021

PC-DMIS Level 2 Training, 2022

EDUCATION

Associate of Applied Science, Machine Tool Technology, Butler Community College, 2019

Fictional example by FindAJobAI: the person, employers and numbers are invented.